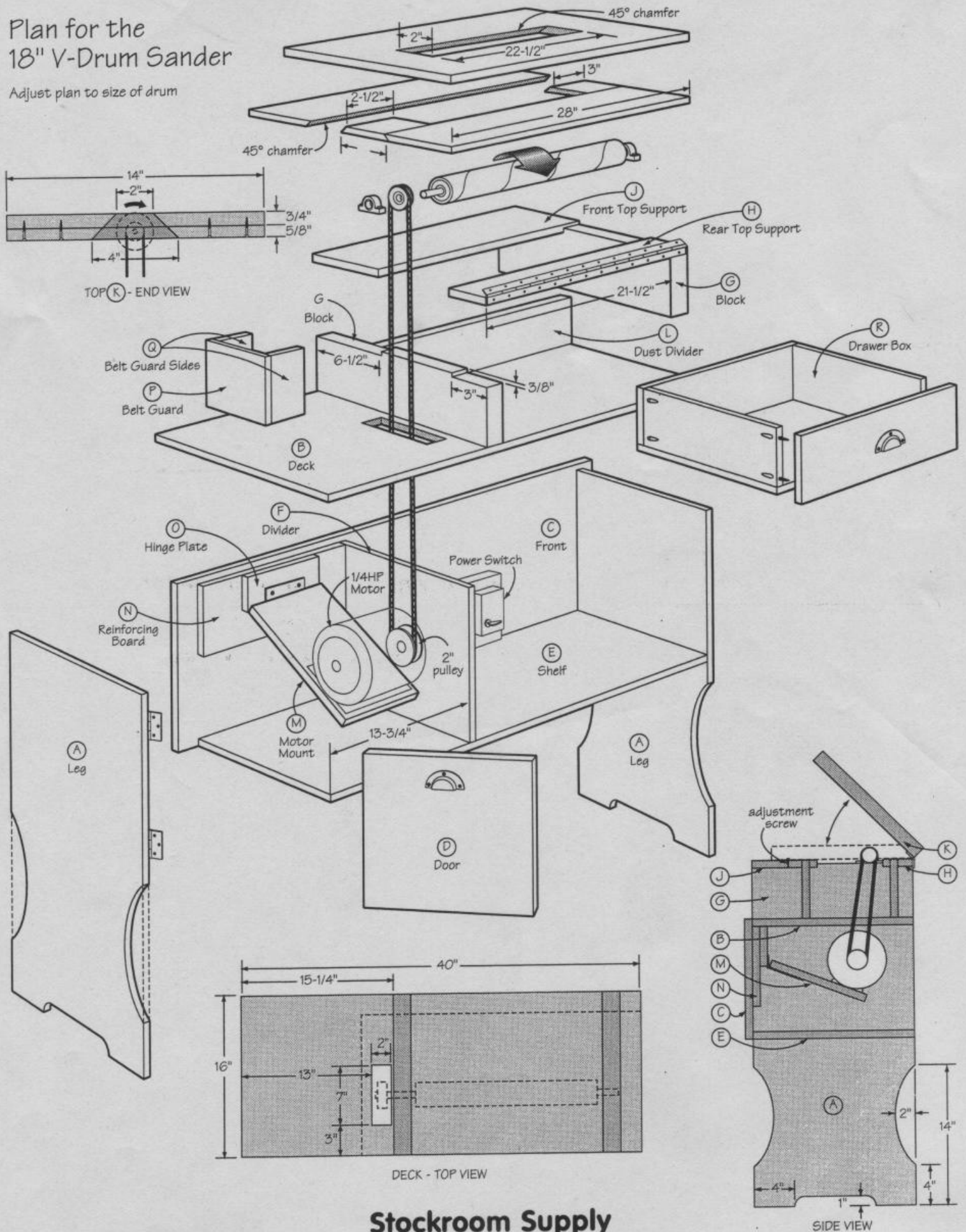


Plan for the 18" V-Drum Sander

Adjust plan to size of drum



Stockroom Supply

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Plan for the 18" V-Drum Sander

Adjust plan to size of drum

| ITEM | DESCRIPTION | SIZE | MATERIAL | QUANTITY |
|------|-------------------|--|-----------|----------|
| A | Legs | 3/4" x 16" x 28" | Birch Ply | 2 |
| B | Deck | 3/4" x 16" x 40" | Birch Ply | 1 |
| C | Front | 3/4" x 12" x 40" | Birch Ply | 1 |
| D | Door | 3/4" x 11" x 13-5/8" | Birch Ply | 1 |
| E | Shelf | 3/4" x 16" x 36" | Birch Ply | 1 |
| F | Divider | 3/4" x 10-1/2" x 16" | Birch Ply | 1 |
| G | Blocks | 1-3/4" x 5-1/2" x 16" | Pine | 2 |
| H | Rear Top Support | 3/4" x 3" x 21-1/2" | Birch Ply | 1 |
| J | Front Top Support | 3/4" x 6-1/2" x 21-1/2" | Birch Ply | 1 |
| K | Top | 1-3/8" x 14" x 28" | MDF | 1 |
| L | Dust Divider | 3/4" x 5-1/8" x 18" | Birch Ply | 1 |
| M | Motor Mount | 3/4" x 6" x 10" (length may vary based on motor choice) | Birch Ply | 1 |
| N | Reinforcing Board | 3/4" x 8" x 13-3/4" | Birch Ply | 1 |
| O | Hinge Plate | 3/4" x 4" x 6" | Birch Ply | 1 |
| P | Belt Guard | 3/4" x 5-1/4" x 9" | Birch Ply | 1 |
| Q | Belt Guard Sides | 3/4" x 5-1/4" x 2-3/4" | Birch Ply | 2 |
| R | Drawer Box | 1/4" shy of width, length and height of opening | Birch Ply | 1 |

| | | | |
|----------------------------|-----------|---|--------|
| 1/4" x 2" Hex Lag Bolts | 4 | Items that can be purchased through Stockroom Supply: | |
| 1/4" washers | 4 | | |
| 3/4" x 21-1/2" Piano Hinge | 1 | | |
| Door Hinges | 2 | 18" "V" - Drum | DR1800 |
| 4" Hinge for Motor Mount | 1 | 1/2" Pillow Block Bearings (Low Profile) | DR5001 |
| Door/Drawer Pulls | 2 | Balanced Pulleys 1-1/2" | DR5112 |
| Power Switch | 1 | 2" | DR5200 |
| 1/4HP Motor | 1 | Link Belt - 3' length | LB300 |
| 2" Pulley for Motor | 1 | Replacement Sandpaper | |
| 1-1/2" Pulley for Drum | 1 | | |
| 1/2" Pillow Block Bearings | 2 | | |
| 3' Link Belt | 1 | | |
| 1-1/2" wood screws | as needed | | |



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